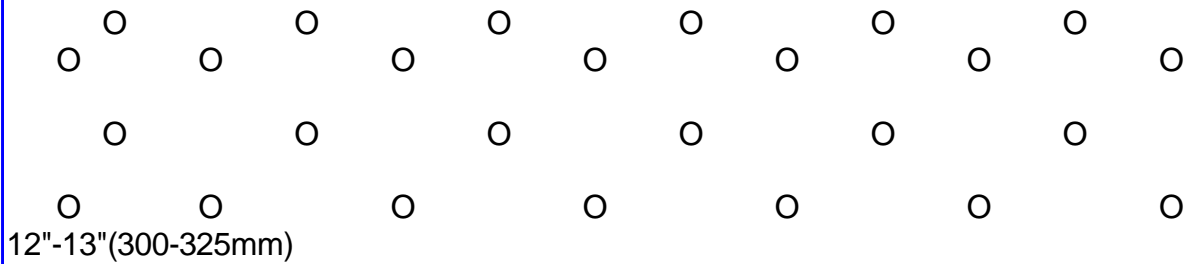
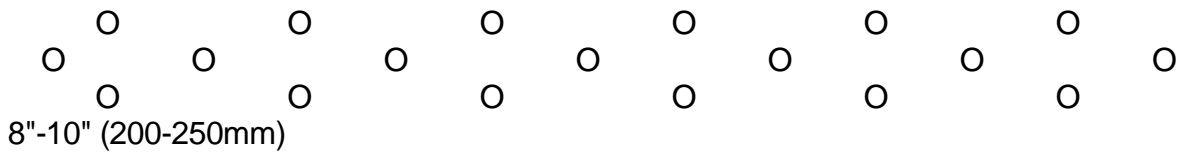
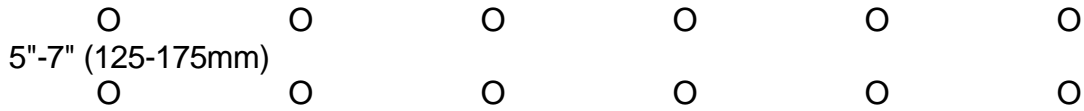


**BORON ULTRA 78/RODS - PASTE INJECTION + RODS - HOLE DRILLING PATTERN**

**METHOD A - DRILLING INTO THE FACE**

120MM SPACING ALONG THE GRAIN - 50MM IN FROM EACH END



**METHOD B - DRILLING INTO THE EDGE**

120MM SPACING ALONG THE GRAIN - 50MM IN FROM EACH END

