EPOXY PATCH REPAIR

An Ultra Low Disturbance Building Solution

HOLES IN CONCRETE EXPANSION JOINTS



Property Repair Systems 01626 331351

Introduction

PATCH REPAIR FILLER is a three-part low modulus epoxy resin formulated for challenging environments where vibration and movement need to be accommodated.

PATCH REPAIR FILLER must be paddle mixed with an electric drill, in the pot supplied. It is hand placed and compacted with a float.

DESCRIPTION

PATCH REPAIR FILLER is a grey coloured three pack epoxy mortar which can be applied to all types of joints in concrete and masonry, to fill voids and accommodate expansion movement. It does not contain solvent or water.

TECHNICAL DATA

Active Substance DGEB A/F Epoxy Resins 1.83 g/cm^{3} **Cured Density** Working Life/Gel Time @ 20⁰C 50 minutes Cure Time (Traffic) @ 20⁰C 5 Hours Cure Time (Chemicals) @ 20⁰C 7 Days **Flexural Strength** $25N/mm^2$ 50N/ mm² **Compressive Strength** $0.5m^2$ @ 5mm depth Coverage $5^0 C$ **Minimum Application Temp** Aggressivity to other materials No known aggressivity Classification Irritant & Corrosive Pack Size 2.5 litres (4.65kg)

Special features

- Easy to mix
- Accommodates movement
- Non shrink
- High strength
- Contains no solvent or water
- Trafficable in 5 hours

USES

For concrete repair, concrete roadway joints and other applications requiring a material capable of flexing.

PREPARATION & METHOD

Abrade or grind as necessary to provide clean, stable surfaces free of all laitance and contaminants. Grind cracks and holes to provide square shouldered edges. On loose or very porous materials apply a coat of Epoxy Primer to all surfaces to be filled. PATCH REPAIR FILLER should then be applied to wet Primer.

Mix the two liquid components first for 2-3 minutes and then add the powder slowly (wear a dust mask) and then mix the three PATCH REPAIR FILLER components thoroughly using a mixing paddle in an electric drill for at least a further 3 minutes.

Ensure that the temperature is above 5 degrees Centigrade, or pre-warm the materials, otherwise curing may be delayed or prevented.

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