Structural Epoxy Adhesive Paste 10 kg – 6.25 litres

Property Repair Systems 01626 331351

# ULTRA EPOXY ADHESIVE PASTE

An Ultra Low Disturbance Building Solution

#### **DESCRIPTION**

ULTRA EPOXY ADHESIVE PASTE is a two-part epoxy thixotropic creamy paste designed to be spread onto most materials to form a permanent, water proof bond. For bonding virtually all building materials to each other: brick, masonry, glass, wood, concrete, metal, ceramic tiles, timber. ULTRA EPOXY ADHESIVE PASTE does not contain solvent or water so can be applied to difficult substrates.

#### **TYPICAL USES**

For bonding:– **Timber floors** to concrete/screed/timber. **Ceramic tiles** to concrete/screed and walls. **Metals** to timber/concrete **Coping stones** to walls and roadways. **Bricks** to create shaped elements in buildings.

### **PREPARATION & METHOD**

Remove all rotted, loose or flaking material and vacuum to remove dust. Abrade or grind as necessary to provide clean, stable surfaces free of all contaminants.

Mix the two components thoroughly using a spatula by hand or a mixing paddle in an electric drill. Working pot life is approximately 20 minutes at 20° C. **Caution** – do not mix more product than can be used within 20 minutes. If the temperature is above 15° C cool the product before mixing to extend pot life. Apply the paste by trowel, spatula or scraper with a minimum thickness of 1 mm. Initial setting time 50 minutes at 20°C. Initial cure time: 24 hours at 20°C, 7 days full. **Ensure that the temperature is above 5 °C, or pre-warm the materials, otherwise curing may be delayed or prevented.** 

#### **Features**

- Low odour
- Waterproof
- Non shrink
- High strength
- Contains no solvent or water
- Working pot life: 20 minutes at 20°C
- Cure time: 24 hours initial at 20°C, 7 days full cure.

## **TECHNICAL DATA**

Active Substance DGEB A/F Epoxy Resins Other Components -Cycloaliphatic & Aliphatic Amines Mix ratio – Do not vary the mix ratio Base: Activator = 1:1 Bond Strength/Tensile Shear Adhesion- $12N/mm^2$ Compressive Strength - 58 N/mm<sup>2</sup> **Tensile Strength** - 19 N/mm<sup>2</sup> Flexural Strength - 42 N/mm<sup>2</sup> Flexural Modulus - 4826 N/mm<sup>2</sup> Elastic Modulus - 7496N/mm<sup>2</sup> Aggressivity to other materials No known aggressivity Classification Irritant & corrosive Coverage – 0.6m<sup>2</sup> per kilo at 1mm thick. (0.96m<sup>2</sup> per litre at 1mm thick). Packaging – 2 x 5kg plastic pails. **Colour -** Light Grey

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